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D2374
Job Sheet 196453



Part No: D2374

Job Qty: 30 pcs

Part Name: Stud



Part Weight: 0 lbs

Job Created: 6/13/19

Due Date: 6/24/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Lorin Baltac

Description:

Note: DWG REV A IPP D 03.04.04 Reformat; Made on Cobra KJ/RF IPP Rev:E Now on Doosan Lathe 08-05-05
JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	30 pcs	6/24/19	6/24/19	1.00	4.94	Doosan - 1		
120	QC 8	30 pcs	6/24/19	6/24/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	30 pcs	6/24/19	6/24/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



Container No: S191634



Part: D2374

Job No: 196453

Serial No/Batch: S191634

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/18/19

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	30 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op **100** - (Doosan Lathe) 1- Turn as per Folio FA156 Rev: _____ & Dwg D2374 Rev: _____ 2- Mill as per Folio FA156 Rev: _____
 Descriptions: _____ & Dwg D2374 Rev: _____ 3-Debur per dwg D2374
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____)
140 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.000	Delrin Round Bar 1" Color: Black	3.8130 ft (.1271 ea)	100-Doosan - 1	5178108

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	MDELRR1.000	4	22	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Stud	1.000Inches $\pm$ 0.010	1.010 0.990	1.001	
2	Stud	0.625Inches $\pm$ 0.010	0.635 0.615	0.624	
3	Stud	0.500Inches + 0.005 - 0.000	0.505 0.500	0.5008	Diameter
4	Stud	0.313Inches + 0.005 - 0.000	0.318 0.313	0.313	Diameter
5	Stud	0.062Inches $\pm$ 0.010	0.072 0.052	R1/16	Radius
6	Stud	0.300Inches $\pm$ 0.010	0.310 0.290	0.2925	
7	Stud	1.313Inches $\pm$ 0.010	1.323 1.303	1.3115	
8	Stud	0.125Inches $\pm$ 0.010	0.135 0.115	0.128	
9	Stud	0.772Inches $\pm$ 0.010	0.782 0.762	0.77	
10	Stud	0.563Inches $\pm$ 0.010	0.573 0.553	0.563	Radius

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